

Work Order ID 50601

July 16, 2009



Page 1

Item ID:

Revision ID:

Item Name:

Draw Nbr:

Start Date: 7/16/09 2:22: Start Qty: 1.00

Revision Nbr:

Required Date: 7/17/09 Reqd Qty: 1.00



Reference: ECN09-595

Cust Item ID:

Customer ID:

Description: ADD NEW PAPERWORK TO KITS IN STOCK
EASA STC: EASA.IM.R.S.01526 REV.1

Sales Order:

5 X D212-580-041

8 X D204-562-041

8 X D205-563-041

Handwritten notes: 13x, 5x, 13x

1 de plus Russ hang

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

See ATTACHED
SHEETS FOR
BATCH #'S

g H/m
SP

QC 21 09/07/24

h 51-07-23

List Lots

July 24, 2009 10:21:35 AM

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Criteria :		Item ID: D212-580-041RevB2	All Locations	All Warehouses	All Quantity			
Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments	
Item Name	Location ID					Lot Code		
D212-580-041RevB2 Cargo Mirror Assembly	HONG KONG	39946		2.0000 ✓		QC21	CHG003	
	FG							
	Main Warehouse	41322		3.0000 ✓		QC21	CHG003	
	FG							
Total:				5.0000				

List Lots

July 24, 2009 10:21:46 AM

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Criteria : Item ID: D204-562-041RevN/A All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D204-562-041RevN/A Cargo Mirror Assembly	Main Warehouse FG	21429		0.0000		QC21		
	Main Warehouse FG	39636		4.0000 ✓		QC21	CHG003	
	Main Warehouse FG	45877		4.0000 ✓		QC21	CHG003	
	Main Warehouse FG	48287		5.0000		QC21	CHG003	
Total:				13.0000				

List Lots

July 24, 2009 10:21:56 AM

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Criteria : Item ID: D205-563-041RevB2 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D205-563-041RevB2 Cargo Mirror Assembly	HONG KONG FG	44122		4.0000 ✓		QC21	CHG003	
	Main Warehouse FG	36467		2.0000 ✓		QC21	CHG003	
	Main Warehouse FG	45753		2.0000 ✓		QC21	CHG003	
	Main Warehouse FG	47734		1.0000 ✓		QC21	CHG003	
Total:				9.0000				

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date: 09.05.14	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 09- 595
Product No.: D212-580/D204-562/D205-563		Created By: KJ	Approved By: <i>[Signature]</i>	
Product Name: Cargo Mirrors		Checked By:	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	N		
Production Document Control	Y	JLD	
Customer Technical Support	N		

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:
New EASA stc

Documents Affected:
Release EASA STC: EASA.IM.R.S.01526 Revision 1 dated 09.05.14

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3		N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	N			
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.05.15 <i>[Signature]</i>
10	Update Controlled PDF Files	N			
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR)	N			
13	Update Product Development Summary	Y	KJ		09.05.15 <i>[Signature]</i>
14	Update QSI 021 and/or STC Approval List	Y	KJ		09.05.15 <i>[Signature]</i>
15	Update Parts / STC Database	Y	KJ		09.05.15 <i>[Signature]</i>
16	Update / Verify ARC Database	Y	KJ	# 15	09.05.15 <i>[Signature]</i>
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		09.05.15 <i>[Signature]</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
22					
23					

Description / Action: Add stc to kits in stock and in production:
D212-580-041 (5 in stock, 0 in production)
D204-562-041 (8 in stock, 0 in production)
D205-563-041 (8 in stock, 1 in production, B47734)

Sobol

ECN Verified & Complete: _____

Date: _____

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date: 09.05.14	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 09- 595
Product No.: D212-580/D204-562/D205-563		Created By: KJ	Approved By: <i>[Signature]</i>	
Product Name: Cargo Mirrors		Checked By:	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	N		
Production Document Control	Y	JLD	
Customer Technical Support	N		

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:
New EASA stc

Documents Affected:
Release EASA STC: EASA.IM.R.S.01526 Revision 1 dated 09.05.14

PARTS MUST COMPLY ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3		N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	N			
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.05.15 <i>[Signature]</i>
10	Update Controlled PDF Files	N			
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR)	N			
13	Update Product Development Summary	Y	KJ		09.05.15 <i>[Signature]</i>
14	Update QSI 021 and/or STC Approval List	Y	KJ		09.05.15 <i>[Signature]</i>
15	Update Parts / STC Database	Y	KJ		09.05.15 <i>[Signature]</i>
16	Update / Verify ARC Database	Y	KJ	#15	09.05.15 <i>[Signature]</i>
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		09.05.15 <i>[Signature]</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
22					
23					

Description / Action: Add stc to kits in stock and in production:
D212-580-041 (5 in stock, 0 in production) *Work = 3946 ² main 41322 ³*
D204-562-041 (8 in stock, 0 in production) *394636 ⁴ 45877 ⁴*
D205-563-041 (8 in stock, 1 in production, 547794) *Work = 364672, main 4122 ⁴, 457532, 41234 ¹*

22
W/O 50601

ECN Verified & Complete: _____ Date: _____